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RBT400228M-4
Job Sheet 198687



Part No: RBT400228M-4

Job Qty: 2 pcs

Part Name: Plate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/1/19

Job Tracking No:

Due Date: 9/9/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT400228M Rev B IPP Rev. A 19.07.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	9/9/19		0.00	0.40	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		GP 19-10-03
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	2 pcs	9/9/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		DAS 40 9-88
							QC 5 - 61		OCT 03 2019
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	2 pcs	9/9/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - SA	2 pcs	9/9/19		0.00	0.00	QC 21 - SA - 21		
							QC 21 - SA - 70		DAS 21 9-88
							QC 21 - SA - 53		OCT 03 2019
Part Op 100 - Assemble as per DWG. See note 8. Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - Identify as per dwg & Stock Location: _____ 130 - QC21- Final Inspection - Work Order Release									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
98381A670	Dowel Pin 7/16 X 1-1/8	8 Ea (4 ea)	100-Small Fab - 1	5199363					
RBT400228M-1	Plate	2 pcs (1 ea)	100-Small Fab - 1	5204781					

8/1/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	98381A670	8	12	0
	RBT400228M-1	2	0	0
Part Specifications				
Specifications could not be found.				

Plex 8/1/19 9:32 AM Dart.lajeunesse.marie

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality				DEPARTMENT/PROCESS				MRB (QS1042)			
Date: _____		Sequence #: _____		QTY Affected: _____									
Description Work Order Deviation						Disposition							
						Completed By							
						Lead hand / Supervisor							
						QC / QA Coordinator							

Root Cause		FAULT CATEGORY																													
☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors		Pressure/Forced	Bending	Crushing	Cracks	Crimp/Kink/Ripple/Wave/Twist	Marks/Chatter	Mislabeled		Contamination	Misaligned/off center	BOM/Route	Broken/Damage/Defect	Incomplete/Unclear Instructions	Drill Holes	Fit/Function		Power Loss/Surge	Folio/Program	Grain Direction	Weld	Wrong Stock Pulled	Out of Sequence	Off-set/Set-up		Positioned Wrong	Outside Tolerance	Drawing	Finish	Part Lost/Missing	Misread
		Other/Details:																													